



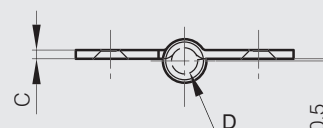
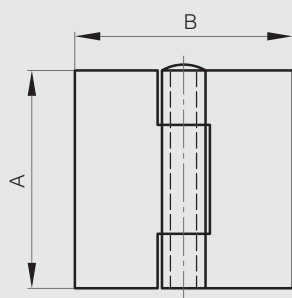
Square hinges

Square hinges with two offset leaves and removable pin - no holes

Removable pin.



Part number	Material	Finish	A	B	C	D	Weight (g)
50-7-3347	steel	raw	40	40	2	4	36
50-7-3348	steel	raw	50	50	2	6	64
50-7-3349	steel	raw	60	60	2	6	84
50-7-3350	steel	raw	70	70	2	6	112

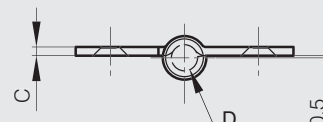
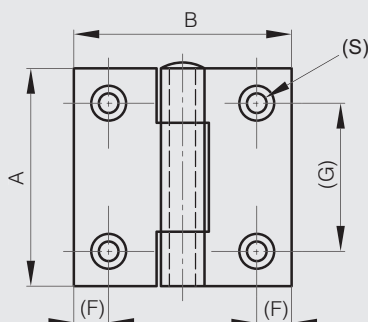


Square hinges with two offset leaves and removable pin - with 4 holes

Removable pin.



Part number	Material	Finish	A	B	C	D	F	G	S	Weight (g)
50-7-3580	steel	zinc plated	40	40	2	4	7	24	4.3	34
50-7-3581	steel	zinc plated	50	50	2	6	8	34	5	61
50-7-3582	steel	zinc plated	60	60	2	6	8	40	4.5	82
52-1-3608	304 stainless steel	raw	40	40	2	4	8	24	4	34
52-1-3610	304 stainless steel	raw	50	50	2	6	8	34	4.5	61
52-1-3612	304 stainless steel	raw	60	60	2	6	8	40	4.5	82





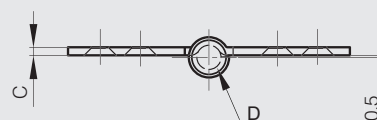
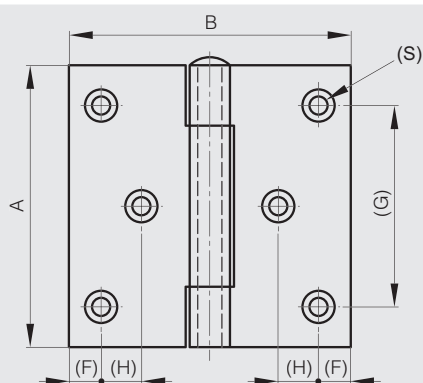
Square hinges

Square hinges with two offset leaves and removable pin - with 6 holes

Removable pin.



Part number	Material	Finish	A	B	C	D	F	G	H	S	Weight (g)
50-7-3583	steel	zinc plated	70	70	2	6	8	50	10	4	156
50-7-3584	steel	zinc plated	80	80	2.5	6	8	60	12.5	4	164
52-1-3614	304 stainless steel	raw	70	70	2	6	8	50	10	4.5	156
52-1-3616	304 stainless steel	raw	80	80	2.5	6	8	60	12.5	4.5	164

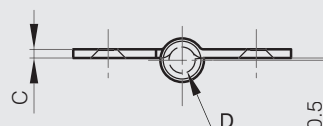
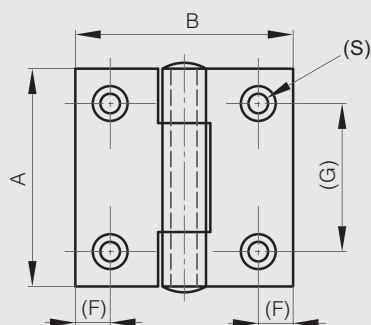


Square hinges with two offset leaves and riveted pin - with 4 holes

Riveted pin.



Part number	Material	Finish	A	B	C	D	F	G	S	Weight (g)
52-1-3609	304 stainless steel	raw	40	40	2	4	8	24	4	34
52-1-3611	304 stainless steel	raw	50	50	2	6	8	34	4.5	61
52-1-3613	304 stainless steel	raw	60	60	2	6	8	40	4.5	82
52-1-3872	316L stainless steel	raw	40	40	2	4	8	24	4	34
52-1-3709	316L stainless steel	raw	50	50	2	6	8	34	4.5	61
52-1-3873	316L stainless steel	raw	60	60	2	6	8	40	4.5	82





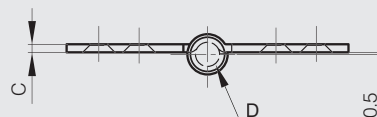
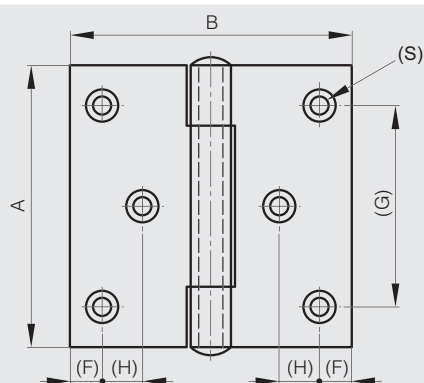
Square hinges

Square hinges with two offset leaves and riveted pin - with 6 holes

Riveted pin.



Part number	Material	Finish	A	B	C	D	F	G	H	S	Weight (g)
52-1-3615	304 stainless steel	raw	70	70	2	6	8	50	10	4.5	156
52-1-3617	304 stainless steel	raw	80	80	2.5	6	8	60	12.5	4.5	164

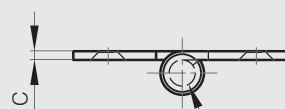
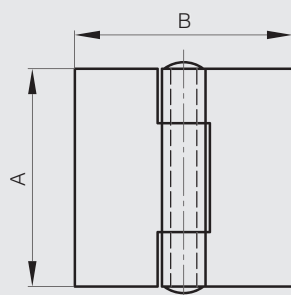


Square hinges with no offset leaf and riveted pin - no holes

Riveted pin.



Part number	Material	Finish	A	B	C	D	Weight (g)
50-1-3916	steel	raw	40	40	2	4	34
50-1-3917	steel	raw	50	50	2	6	61
50-1-3648	steel	raw	50	50	2.5	4.5	75
50-1-3918	steel	raw	60	60	2	6	82
50-1-3919	steel	raw	70	70	2	6	112
50-1-3920	steel	raw	80	80	2.5	6	168
50-1-3921	steel	raw	100	100	2.5	6	248
52-1-3679	304 stainless steel	raw	40	40	2	4	34
52-1-3694	304 stainless steel	raw	50	50	2	6	61
52-1-3695	304 stainless steel	raw	60	60	2	6	82
52-1-3864	304 stainless steel	raw	70	70	2	6	112
52-1-3865	304 stainless steel	raw	80	80	2.5	6	168
52-1-3866	304 stainless steel	raw	100	100	2.5	6	248
52-1-3869	316L stainless steel	raw	40	40	2	4	34
52-1-3870	316L stainless steel	raw	50	50	2	6	61
52-1-3871	316L stainless steel	raw	60	60	2	6	82





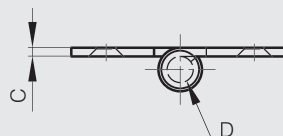
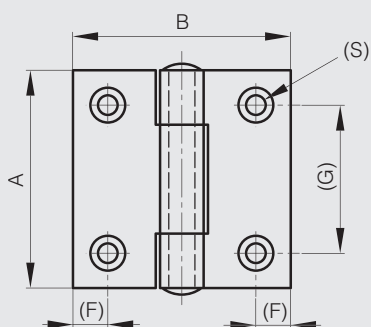
Square hinges

Square hinges with no offset leaf and riveted pin - with 4 holes

Riveted pin.



Part number	Material	Finish	A	B	C	D	F	G	S	Weight (g)
52-1-3861	304 stainless steel	raw	40	40	2	4	8	24	4	32
52-1-3862	304 stainless steel	raw	50	50	2	6	8	34	4.5	59
52-1-3863	304 stainless steel	raw	60	60	2	6	8	40	4.5	80
52-1-3874	316L stainless steel	raw	40	40	2	4	8	24	4	32
52-1-3710	316L stainless steel	raw	50	50	2	6	8	34	4.5	59
52-1-3875	316L stainless steel	raw	60	60	2	6	8	40	4.5	80

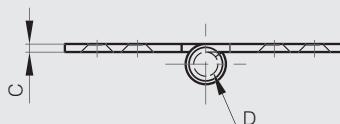
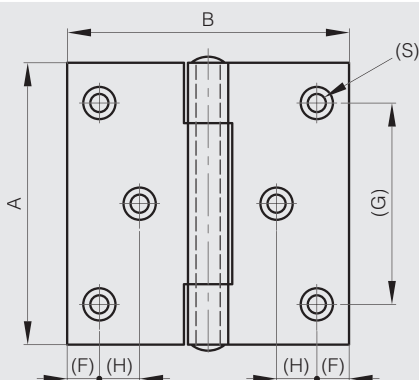


Square hinges with no offset leaf and riveted pin - with 6 holes

Riveted pin.



Part number	Material	Finish	A	B	C	D	F	G	H	S	Weight (g)
52-1-3867	304 stainless steel	raw	70	70	2	6	8	50	10	4.5	110
52-1-3868	304 stainless steel	raw	80	80	2.5	6	8	60	12.5	4.5	166



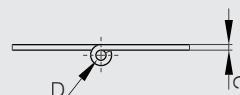
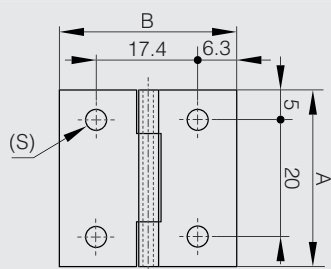


Square hinges

Hinge 30 x 30 mm



Part number	Material	Finish	A	B	C	D	S	Weight (g)
52-1-4038	304 stainless steel	raw	30	30	0.8	2	3.3	8

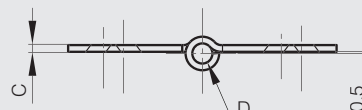
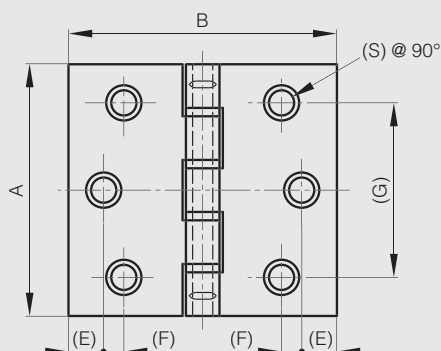


Hinge with nylon washers

Teflon plated pin in 304 stainless steel blocked with 2 punches.
4 nylon washers.



Part number	Material	Finish	A	B	C	D	E	F	G	S	Weight (g)
52-1-3790	304 stainless steel	raw	75	80	2	6	10.5	6	52	7.5	120

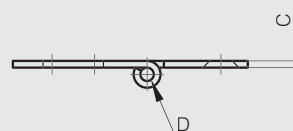
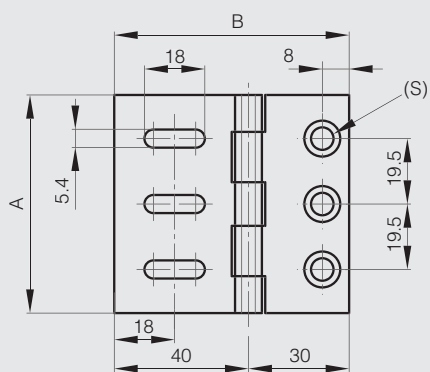




Hinge with oblong holes



Part number	Material	Finish	A	B	C	D	S	Weight (g)
50-1-3312	steel	zinc plated	65	70	2	4	6.7	81





Aluminium profile hinges

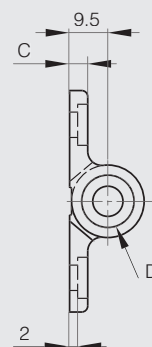
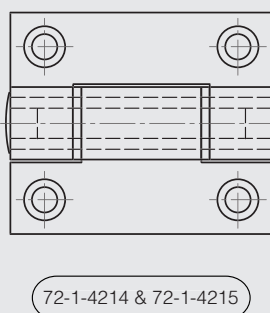
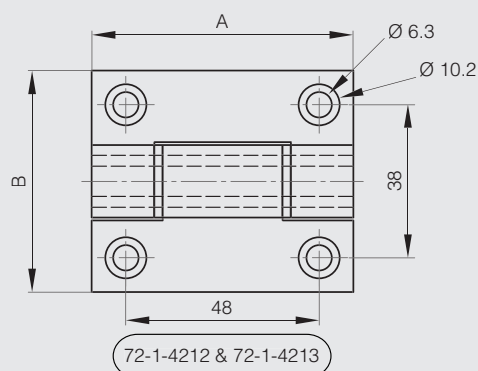
This hinge has the same footprint and design as our friction, detent and spring hinges.

All are fully interchangeable.

Plastic pin with or without end caps.



Part number	Material	Finish	A	B	C	D	Note	Weight (g)
72-1-4212	6060 T5 alu	clear anodised	65	55	4.5	13	without cap	130
72-1-4213	6060 T5 alu	black anodised	65	55	4.5	13	without cap	130
72-1-4214	6060 T5 alu	clear anodised	65	55	4.5	13	with cap	130
72-1-4215	6060 T5 alu	black anodised	65	55	4.5	13	with cap	130



Heavy duty aluminium profile hinges

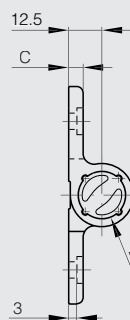
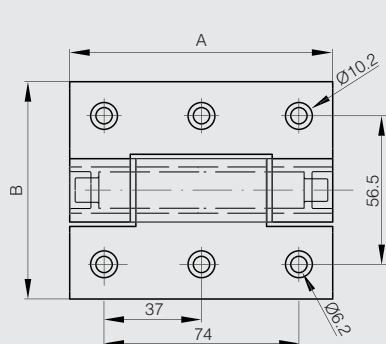
Free swinging hinge.

It has the same footprint and design as the spring hinge for heavy duty applications (part numbers: 72-1-4231, 72-1-4232, 72-1-4258 and 72-1-4259).

All are fully interchangeable.



Part number	Material	Finish	A	B	C	D	Weight (g)
72-1-4241	6082 T5 alu	clear anodised	100	82.5	5.5	24	148
72-1-4242	6082 T5 alu	black anodised	100	82.5	5.5	24	148





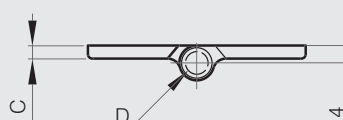
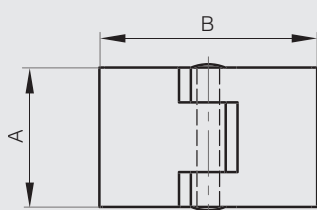
Rectangular hinges

Aluminium hinges - 50 mm width

Hinge with 304 stainless steel riveted pin.



Part number	Material	Finish	A	B	C	D	Weight (g)
72-1-3635	6060 T5 alu	raw	32	50	3	5.2	20
72-1-3636	6060 T5 alu	raw	50	50	3	5.2	30

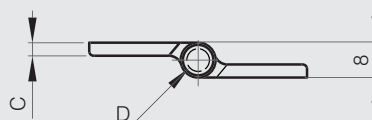
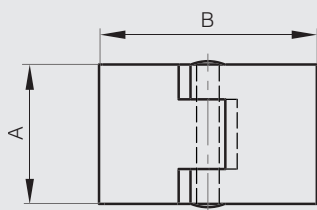


Aluminium hinges with reversed leaves - 50 mm width

Hinge with 304 stainless steel riveted pin.



Part number	Material	Finish	A	B	C	D	Weight (g)
72-1-3637	6060 T5 alu	raw	32	50	3	5.2	20
72-1-3638	6060 T5 alu	raw	50	50	3	5.2	30





Clean room hinge 65 x 60 mm

No metal-to-metal contact. Polyacetal bushings minimize particles.

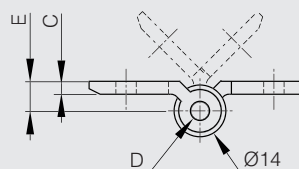
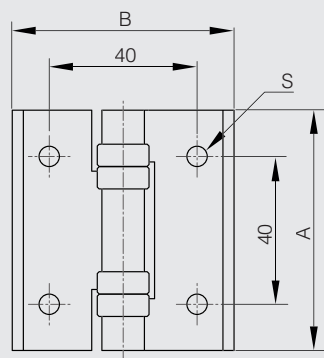
Door size: max. W600 x L800.

Door weight: max. 13 kg/pair.

303 stainless steel pin.



Part number	Material	Finish	A	B	C	D	E	S	Weight (g)
72-7-4252	aluminium	anodised	65	60	3.5	5	8	5.5	50



Clean room hinge 100 x 60 mm

No metal-to-metal contact. Polyacetal bushings minimize particles.

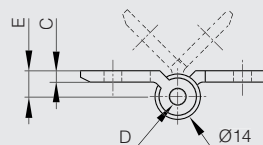
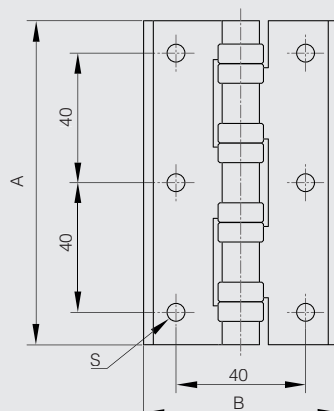
Door size: max. W600 x L800.

Door weight: max. 13 kg/pair.

303 stainless steel pin.



Part number	Material	Finish	A	B	C	D	E	S	Weight (g)
72-7-4253	aluminium	anodised	100	60	3.5	5	8	5.5	78





Clean room lift-off hinges - 65 x 60 mm

No metal-to-metal contact. Polyacetal bushings minimize particles.

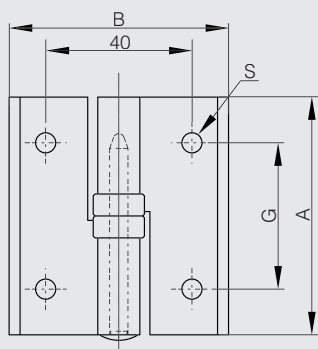
Door size: max. W600 x L800.

Door weight: max. 8 kg/pair.

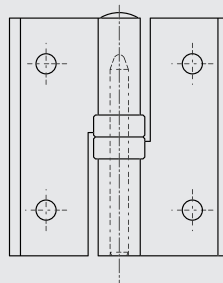
303 stainless steel pin.



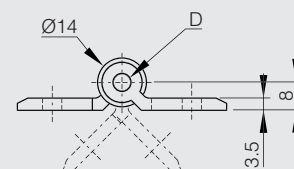
Part number	Material	Finish	A	B	D	G	S	Note	Weight (g)
14-7-3877	aluminium	anodised	65	60	5	40	5.5	type 1	49
14-7-3878	aluminium	anodised	65	60	5	40	5.5	type 2	49



14-7-3877



14-7-3878



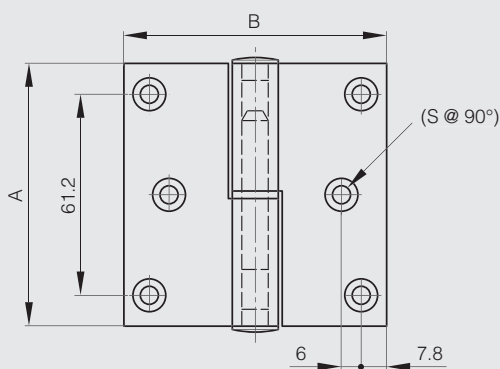
Aluminium lift-off hinges 80 x 80 mm

Zinc plated steel pin.

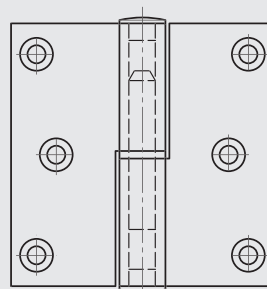
Nylon bushing.



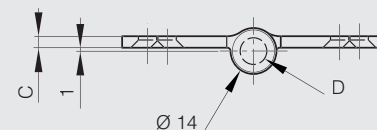
Part number	Material	Finish	A	B	C	D	S	Note	Weight (g)
14-7-3624	aluminium	anodised silver	80	80	3.5	8	5.5	type 1	85
14-7-3625	aluminium	anodised silver	80	80	3.5	8	5.5	type 2	85



14-7-3624



14-7-3625



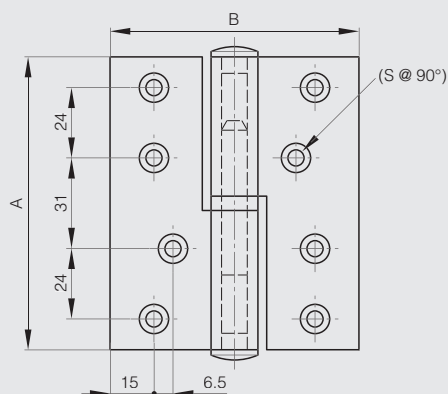
Aluminium lift-off hinges 100 x 85 mm

Zinc plated steel pin.

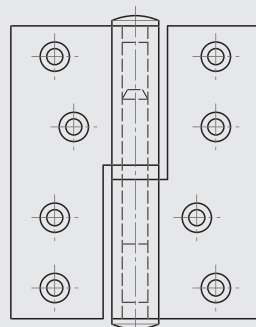
Nylon bushing.



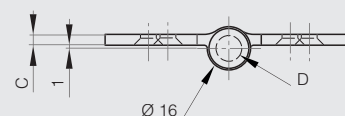
Part number	Material	Finish	A	B	C	D	S	Note	Weight (g)
14-7-3626	aluminium	anodised silver	100	85	3.5	9	5.5	type 1	99
14-7-3627	aluminium	anodised silver	100	85	3.5	9	5.5	type 2	99



14-7-3626



14-7-3627



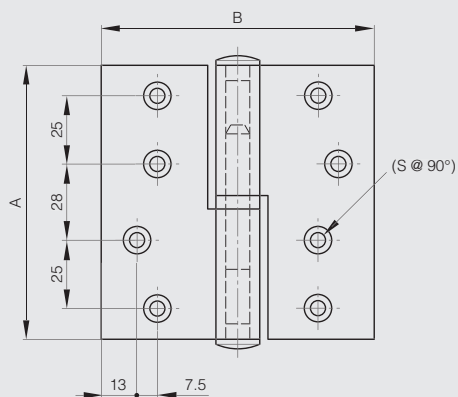
Aluminium lift-off hinges 100 x 100 mm

Zinc plated steel pin.

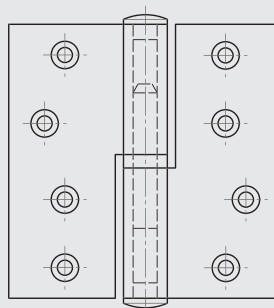
Nylon bushing.



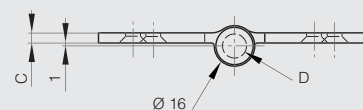
Part number	Material	Finish	A	B	C	D	S	Note	Weight (g)
14-7-3628	aluminium	anodised silver	100	100	4	9	6	type 1	106
14-7-3629	aluminium	anodised silver	100	100	4	9	6	type 2	106



14-7-3628



14-7-3629

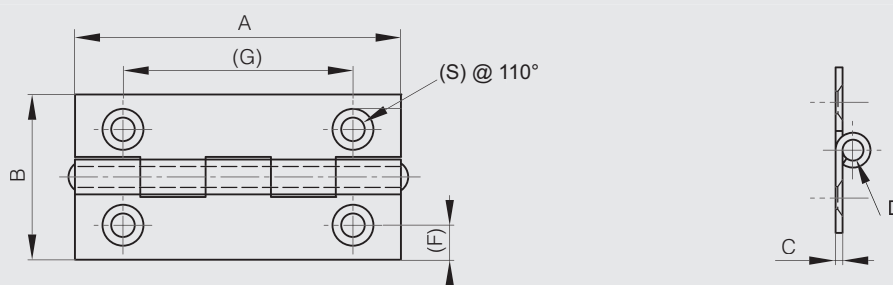


Hinge 50 x 30 mm

Drilled hinge with riveted pin.



Part number	Material	Finish	A	B	C	D	F	G	S	Weight (g)
52-1-3571	304 stainless steel	raw	50	30	1	3	6.5	35	3.5	16

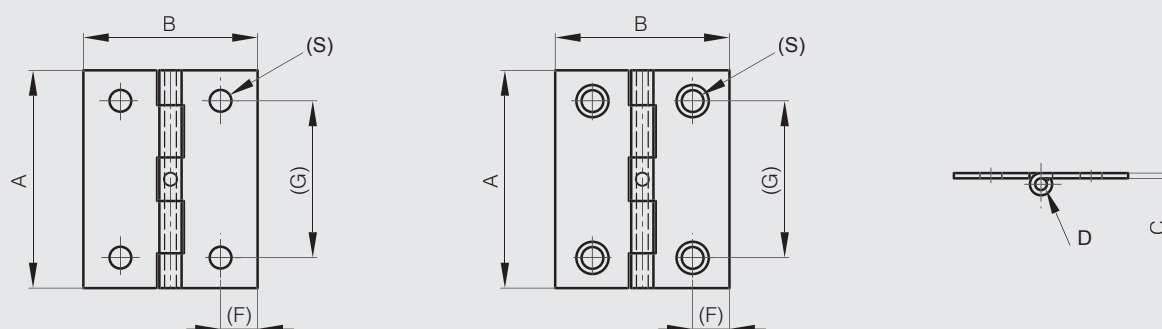


Hinges 50 x 40 mm

Available in 2 versions: with holes or countersunk holes



Part number	Material	Finish	A	B	C	D	F	G	S	Note	Weight (g)
50-1-3525	steel	zinc plated	50	40	1.2	2.7	8.5	36	5	drilled	24
50-1-3526	steel	zinc plated	50	40	1.2	2.7	8.5	36	5	countersunk version	24
52-1-3592	304 stainless steel	raw	50	40	1.2	3	8.5	36	5	countersunk version	24
52-1-3607	304 stainless steel	raw	50	40	1.2	3	8.5	36	5	drilled	24



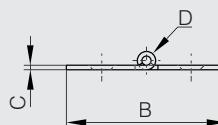
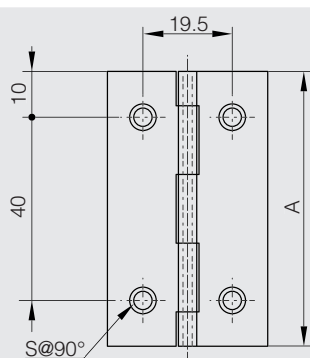


Rectangular hinges

Hinges 60 x 35 mm



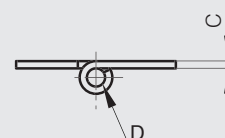
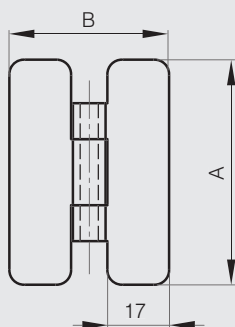
Part number	Material	Finish	A	B	C	D	S	Note	Weight (g)
52-1-4009	304 stainless steel	raw	60	35	1	2	4	countersunk version	20
52-1-4051	304 stainless steel	raw	60	35	1	2	4	drilled	20



Hinge 62 x 44 mm



Part number	Material	Finish	A	B	C	D	Weight (g)
50-1-3309	steel	raw	62	44	2	4.9	48



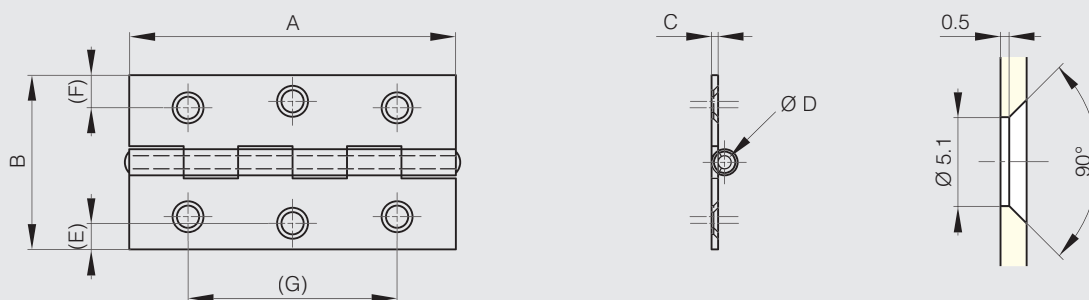


Rectangular hinges

Hinge 75 x 40 mm



Part number	Material	Finish	A	B	C	D	E	F	G	Weight (g)
52-1-3990	304 stainless steel	raw	75	40	1.5	3	6	7.5	48	40

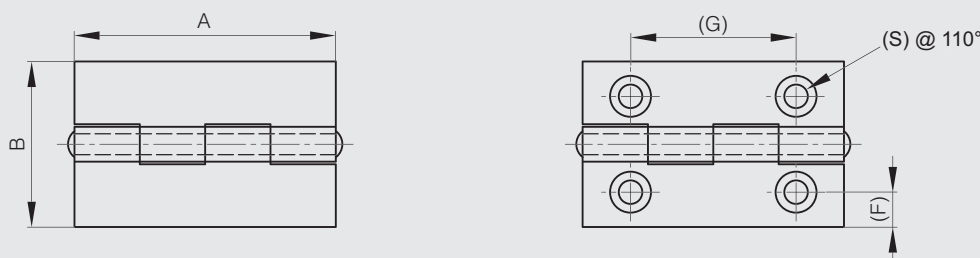


Small hinges with 4 knuckles

Only part number 50-7-3558 has a headed pin.



Part number	Material	Finish	A	B	C	D	F	G	S	Note	Weight (g)
50-7-3618	steel	raw	30	19	0.8	2.4				undrilled	5.6
50-7-3617	steel	raw	30	19	0.8	2.4	4	19	2	drilled	5.5
50-7-3557	steel	raw	35	22	0.8	2.4				undrilled	7.5
50-7-3549	steel	raw	35	22	0.8	2.4	4	22	3.5	drilled	7
50-7-3558	steel	raw	40	25	0.9	2.7				undrilled headed pin	10.2
50-7-3550	steel	raw	40	25	0.9	2.7	4.5	27	3.2	drilled	10
50-7-3559	steel	raw	50.3	29.8	1	2.4				undrilled	15.5
50-7-3551	steel	raw	50.3	29.8	1	2.4	7.2	35.2	2.5	drilled	15





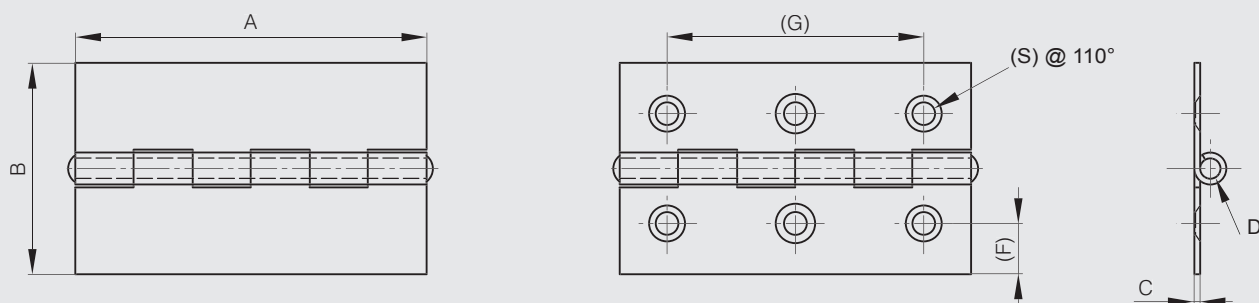
Rectangular hinges

Small hinges with 6 knuckles

All hinges have headed pins except 50-7-3552, 50-7-3553, 50-7-3561.



Part number	Material	Finish	A	B	C	D	F	G	S	Note	Weight (g)
50-7-3560	steel	raw	60	35	1	3				undrilled / headed pin	23
50-7-3552	steel	raw	60	35	1	3	8	44	2.5	drilled	22.5
50-7-3561	steel	raw	70	39.5	1	4				undrilled	40
50-7-3553	steel	raw	70	41.5	1	3.5	8.7	52	3	drilled	39
50-7-3562	steel	raw	80	45	1.2	3.9				undrilled / headed pin	48
50-7-3554	steel	raw	80.5	45.4	1	3.5	9.6	59.3	4	drilled / headed pin	47
50-7-3564	steel	raw	100	50	1.5	4.9				undrilled / headed pin	86
50-7-3556	steel	raw	100	50	1.5	4.9	10	77	5.5	drilled / headed pin	85

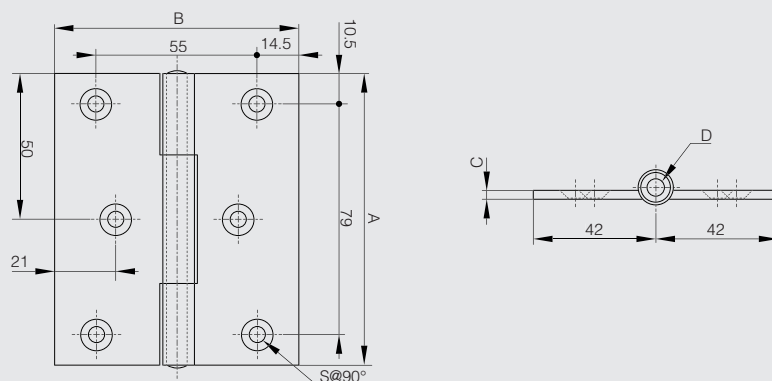


Hinge 100 x 84 mm

304 stainless steel riveted pin.



Part number	Material	Finish	A	B	C	D	S	Weight (g)
50-1-4174	steel	zinc plated	100	84	3	6	5.5	250

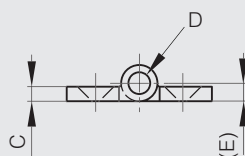
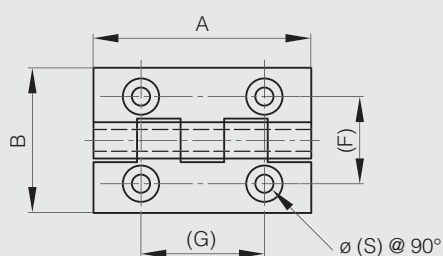


Brass hinges - 4 holes

304 stainless steel pin.



Part number	Material	Finish	A	B	C	D	E	F	G	S	Note	Weight (g)
72-7-3659	brass	raw	30	20	2	3	2.5	12.5	16.5	2.5	drilled	11.6
72-7-3660	brass	raw	30	30	2	3	2.5	19	17	2.5	drilled	15.8

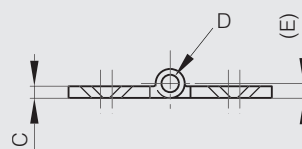
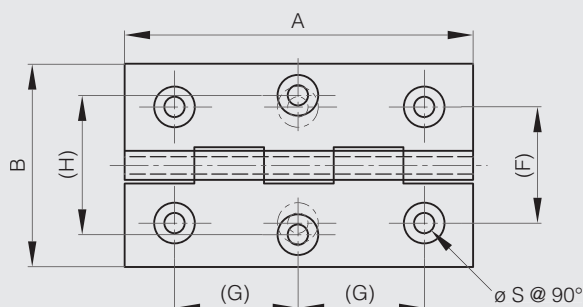


Brass hinges - 6 holes A

304 stainless steel pin.



Part number	Material	Finish	A	B	C	D	E	F	G	H	S	Weight (g)
72-7-3662	brass	raw	40	30	2	3	2.5	18	14		3	20.5
72-7-3663	brass	raw	40	35	2	3	2.5	21	14		3	24
72-7-3664	brass	raw	40	40	2	3	2.5	23	14		3	29
72-7-3665	brass	raw	50	30	2	3	2.5	17.5	17.5		3	26
72-7-3666	brass	raw	60	35	2	3	2.5	20	21.5	24	3.5	37
72-7-3667	brass	raw	60	40	2	3	2.75	21.5	21.5	26	3.5	43.5





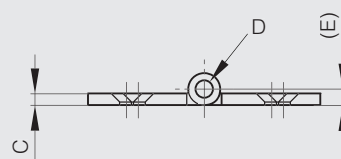
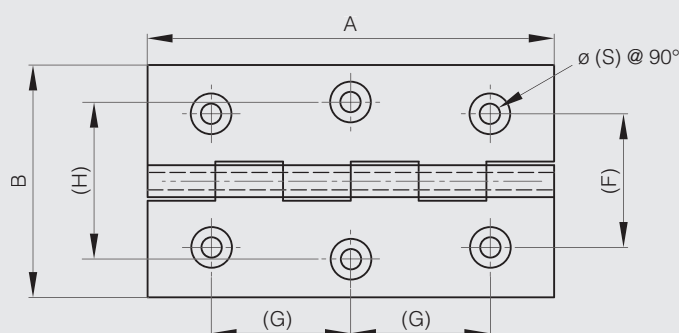
Rectangular hinges

Brass hinges - 6 holes B

304 stainless steel pin.



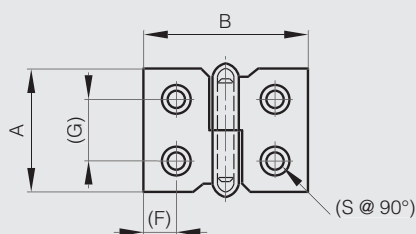
Part number	Material	Finish	A	B	C	D	E	F	G	H	S	Weight (g)
72-7-3668	brass	raw	70	40	2	3	2.25	23	24	27	3.5	52
72-7-3669	brass	raw	70	50	2.5	3.5	3.25	25	24	37	3.5	79
72-7-3670	brass	raw	80	45	2.2	3	2.25	22.5	29	30.5	3.5	72
72-7-3671	brass	raw	80	60	3	4	3.5	28	28.5	45	4	125



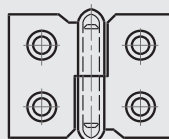
Lift-off hinges 30 mm long



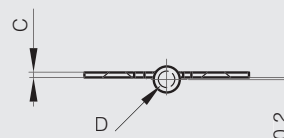
Part number	Material	Finish	A	B	C	D	F	G	S	Note	Weight (g)
14-7-3390	steel	nickel plated	30	40	1.2	4	7.7	15	3	type 1	16
14-7-3391	steel	nickel plated	30	40	1.2	4	7.7	15	3	type 2	16



14-7-3390



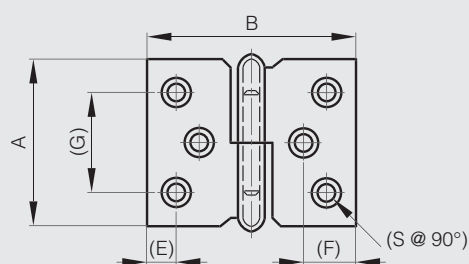
14-7-3391



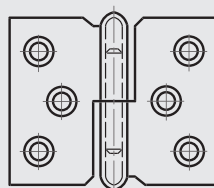
Lift-off hinges 40 mm long



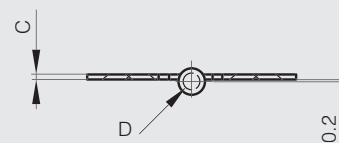
Part number	Material	Finish	A	B	C	D	E	F	G	S	Note	Weight (g)
14-7-3392	steel	nickel plated	40	50	1.5	4	7.5	13	24	3	type 1	28
14-7-3393	steel	nickel plated	40	50	1.5	4	7.5	13	24	3	type 2	28



14-7-3392



14-7-3393

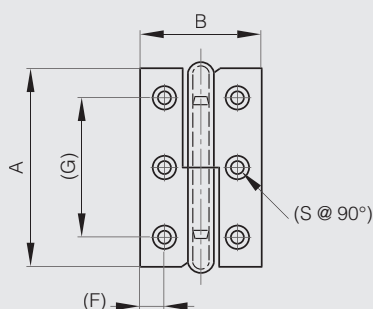


Lift-off hinges 50 x 30 mm and 60 x 40 mm

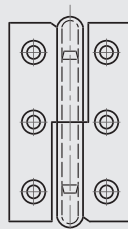
Drilled or undrilled versions.



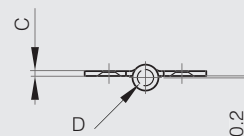
Part number	Material	Finish	A	B	C	D	F	G	S	Note	Weight (g)
14-7-3378	steel	raw	50	30	1.2	4				type 1 / undrilled	21
14-7-3379	steel	raw	50	30	1.2	4				type 2 / undrilled	21
14-7-3380	steel	raw	60	40	1.5	4				type 1 / undrilled	36
14-7-3381	steel	raw	60	40	1.5	4				type 2 / undrilled	36
14-7-3394	steel	nickel plated	50	30	1.3	4	6	34	3.6	type 1 / drilled	20
14-7-3395	steel	nickel plated	50	30	1.3	4	6	34	3.6	type 2 / drilled	20



14-7-3378 & 14-7-3380 & 14-7-3394



14-7-3379 & 14-7-3381 & 14-7-3395

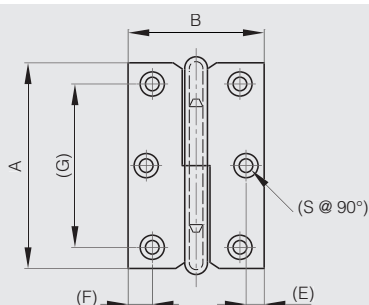




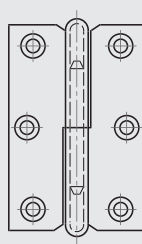
Lift-off hinges 60 to 80 mm long



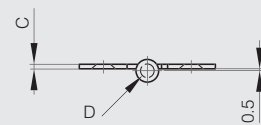
Part number	Material	Finish	A	B	C	D	E	F	G	S	Note	Weight (g)
14-7-3396	steel	nickel plated	60	40	1.5	4	5.5	7	46	4	type 1	35
14-7-3397	steel	nickel plated	60	40	1.5	4	5.5	7	46	4	type 2	35
14-7-3398	steel	nickel plated	68	45	1.5	4.5	6	8	54	4.5	type 1	46
14-7-3399	steel	nickel plated	68	45	1.5	4.5	6	8	54	4.5	type 2	46
14-7-3400	steel	nickel plated	80	50	1.5	5	7.2	9.2	62	4	type 1	59
14-7-3401	steel	nickel plated	80	50	1.5	5	7.2	9.2	62	4	type 2	59



14-7-3396 & 14-7-3398 & 14-7-3400



14-7-3397 & 14-7-3399 & 14-7-3401

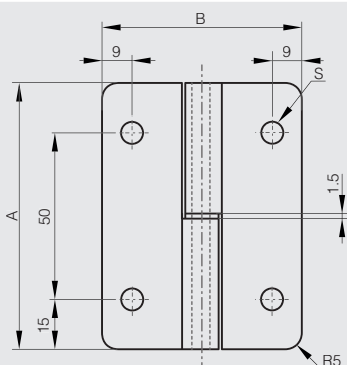


Lift-off hinges 80 x 60 mm - stainless steel

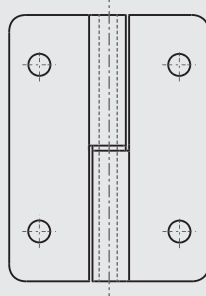
Pin and washer in stainless steel.



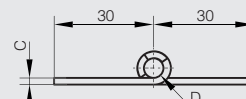
Part number	Material	Finish	A	B	C	D	S	Note	Weight (g)
14-1-3872	304 stainless steel	raw	80	60	2	6	6.3	type 1	115
14-1-3873	304 stainless steel	raw	80	60	2	6	6.3	type 2	115



14-1-3872



14-1-3873



Lift-off hinges 80 x 80 mm - stainless steel with 6 holes

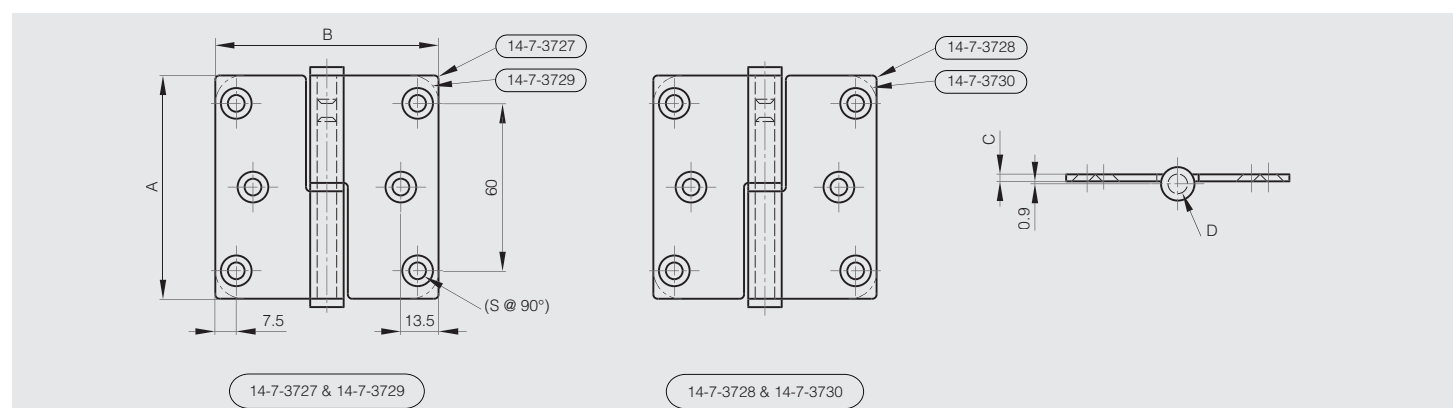
2 shapes available:

- Shape with square ends (14-7-3727 and 14-7-3728).
- Shape with round ends (14-7-3729 and 14-7-3730).

Only the visible side has a brushed finish.



Part number	Material	Finish	A	B	C	D	S	Note	Weight (g)
14-7-3727	304 stainless steel	brushed	80	80	2.5	7	5.2	type 1 / square corners	175
14-7-3728	304 stainless steel	brushed	80	80	2.5	7	5.2	type 2 / square corners	175
14-7-3729	304 stainless steel	brushed	80	80	2.5	7	5.2	type 1 / round corners	175
14-7-3730	304 stainless steel	brushed	80	80	2.5	7	5.2	type 2 / round corners	175



Lift-off hinges 100 x 82 mm - stainless steel with 8 holes

2 shapes available:

- Shape with square ends (14-7-3675 and 14-7-3679).
- Shape with round ends (14-7-3677 and 14-7-3681).

Only the visible side has a brushed finish.



Part number	Material	Finish	A	B	C	D	S	Note	Weight (g)
14-7-3675	304 stainless steel	brushed	100	82	2.5	7	4.7	type 1 / square corners	220
14-7-3677	304 stainless steel	brushed	100	82	2.5	7	4.7	type 1 / round corners	220
14-7-3679	304 stainless steel	brushed	100	82	2.5	7	4.7	type 2 / square corners	220
14-7-3681	304 stainless steel	brushed	100	82	2.5	7	4.7	type 2 / round corners	220

